



Item/ Part # in Manual	Item Description
100	Motor Assembly
100-1	Motor/Gearmotor
100-2	Reducer
100-3	Torque Arm
100-4	Motor Bracket
101	Belt Assembly with Drive Chain
101-1	Curve Belt
101-2	Chain with Attachments
101-3	Connecting Link
101-4	Nylon Bushing
101-5	Rivet and Washer Set
101-6	Grommets
101-7	Lacing
101-8	Pin
103	Chain Guard
104	Inner Sideguard
105	Outer Sideguard
108	Tapered Pulley (w/o bearings or shaft)
109	Sprocket
110	Bearing Assembly
110-1	3-Bolt Bearing
110-2	Bearing Cover
111	Drive Shaft
112	Tail Shaft
114	Return Roller Assembly
114-1	Return Wheel Shaft
114-2	Return Wheel
114-3	Return Roller
114-4	Inner Mounting Bracket
114-5	Outer Mounting Bracket
115	Wear Guide Kit
115-1	Upper Wear Guide – Vertical
115-2	Upper Wear Guide – Horizontal
115-3	Lower Wear Guide – Vertical
115-4	Lower Wear Guide – Horizontal
116	Bed Relief Roll
117	Lubrication
117-1	Grease Nipple
117-2	Automatic Oiler Cartridge

Tool Part #	Tool Description
118	Chain Breaker Tool (for breaking the belt chain to replace attachment link)
119	Installation Punch & Die Tool (for grommet replacement)
120	Belt Lacing Tool (for field install of lace; #101 hook)

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